

Work Order ID 55490

January 19, 2010 1:36:51 PM

Page 1

Item ID: D3566-7

Accept

Setup Start

Revision ID:

Stop

Item Name: Gasket

Start Date: 1/19/10

Start Qty: 12.00

Cust Item ID:

Required Date: 2/01/10

Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-1-19

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3566

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3566 Dwg Rev: < Prog Rev: C 2-
Deburr if necessary

AB 10-1-21

19

110

QC2- Inspect parts off machine FAJ/FAIB

0.00



QC

Memo

0.00

Quality Control

AB 10-1-21

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 5.06.121

19

Work Order ID 55490

January 19, 2010 1:36:51 PM

Page 2

Item ID: D3566-7

Accept

Revision ID:

Item Name: Gasket

Start Date: 1/19/10 Start Qty: 12.00

Required Date: 2/01/10 Req'd Qty: 12.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *PF*

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/01/21 *(12)*

10/01/22
MF 10-1-21

Picklist Print

January 19, 2010 1:36:55 PM

Page 1

Work Order ID: 55490



Parent Item: D3566-7

Parent Item Name: Gasket

Start Date: 1/19/10

Required Date: 2/01/10

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			110	sf	754.1060	8.7789	14,		



NEOPRENE SHEET 0.063



18 10-1-21

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

MAT	754.106	
112508	61.6034	
112662	290.2821	
112866	154.11	
113058	248.1105	

113058

719

DART AEROSPACE LTD		Work Order:	55490
Description: Gasket		Part Number:	D3566-7
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

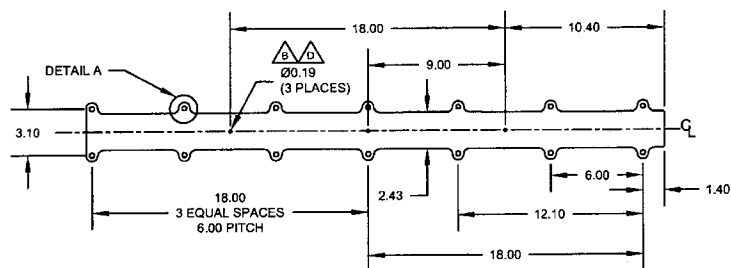
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
28.50	+/-0.030	28.50	✓			
5.88	+/-0.030	5.875	✓			
2.43	+/-0.030	2.429	✓			
3.10	+/-0.030	3.103	✓			
2.50	+/-0.030	2.493	✓			
2.50	+/-0.030	2.495	✓			
10.00	+/-0.030	10.00	✓			
9.25	+/-0.030	9.25	✓			
0.30	+/-0.030	0.295	✓			
0.30	+/-0.030	0.294	✓			
0.063	+/-0.010	0.060	✓			
Ø0.19	+0.004/-0.001	0.190	✓			

Measured by: <u>RB</u>	Audited by: <u>S</u>	Prototype Approval:	N/A
Date: <u>10-1-21</u>	Date: <u>10/1/21</u>	Date:	N/A

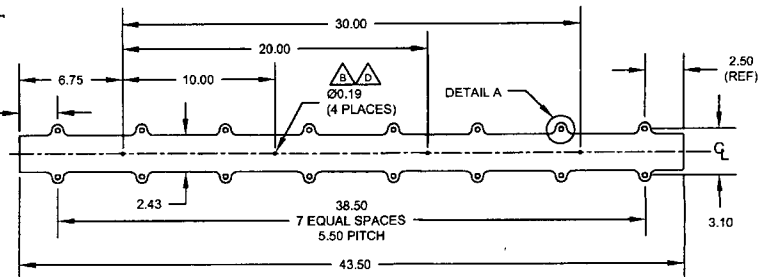
Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	<u>[Signature]</u>

SHOP COPY

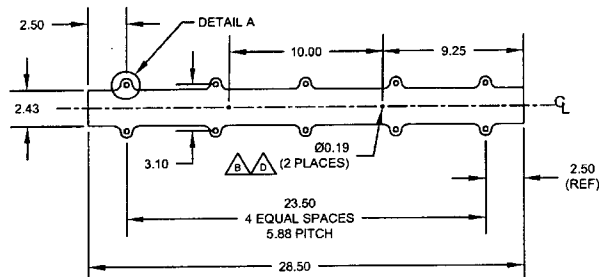
NO. 55490



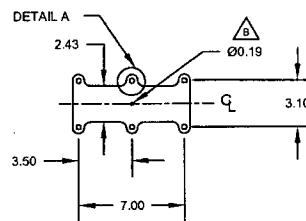
D3566-1 GASKET



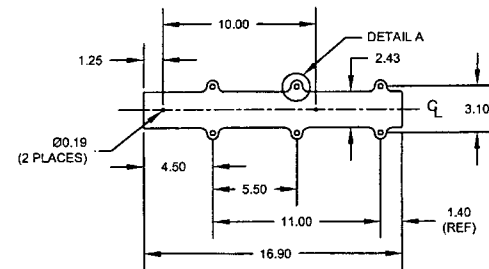
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



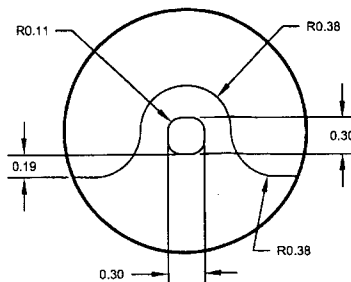
D3566-15 GASKET

RELEASED

07.08.21

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT Q



DETAIL A
SCALE 1:1

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	07.08.21		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. C D3566 SHEET 1 OF 1 TITLE SCALE GASKET 1:8 COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			